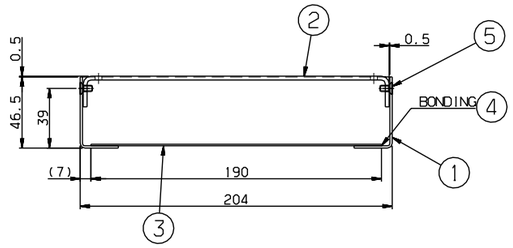
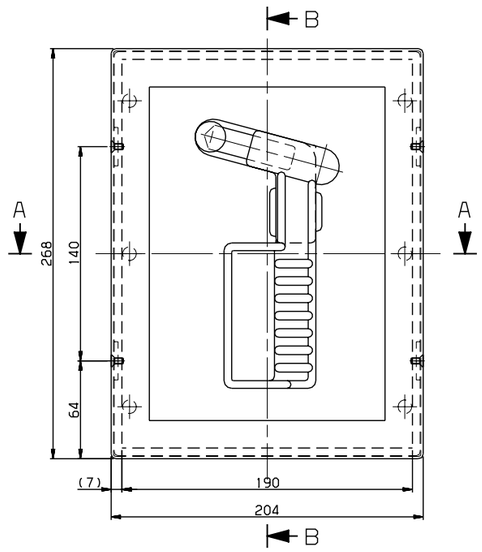
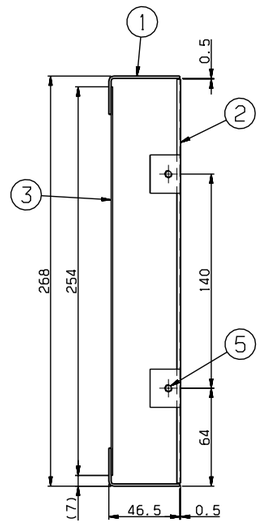
SPECIFICATION APPLIED



SECTION A-A





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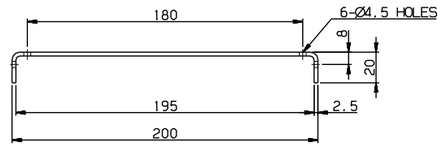
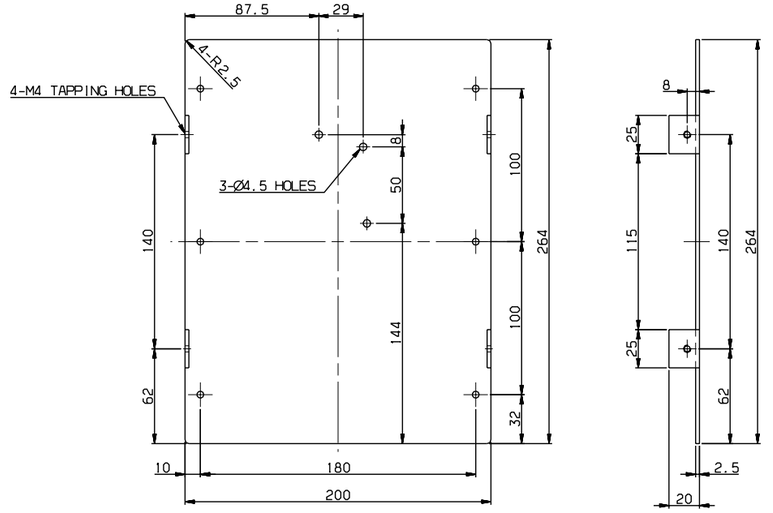
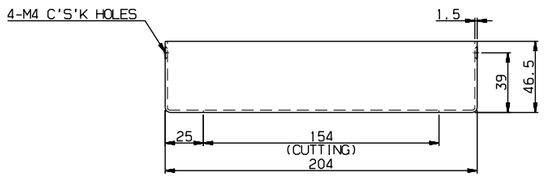
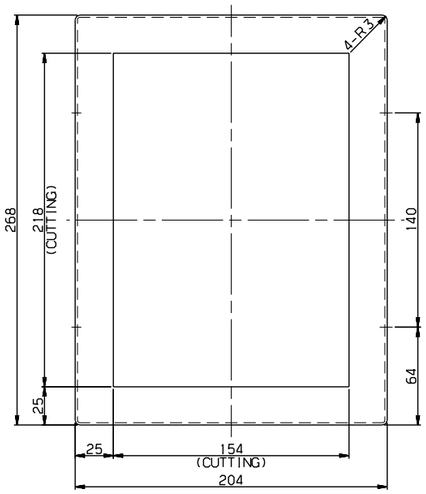


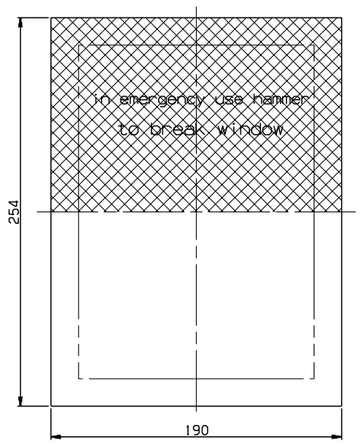


DETAIL #2

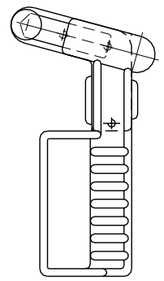




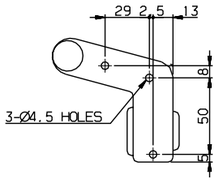
DETAIL #1



DETAIL #3



DETAIL #6



DETAIL #7

7	RFP90035AN0-007	HOLDER	ASSY	1		
6	RFP90035AN0-006	HAMMER	ASSY	1		
5	RS60607-095S	SCREW,F.H	SUS304	4		M4X8
4	RFP90035AN0-004	ADHESIVE	ASSY	SET		
3	RFP90035AN0-003	PLATE,MARKING	ACRYLIC	1		T1X254X190
2	RFP90035AN0-002	BRACKET	SUS304	1		T2.5
1	RFP90035AN0-001	BOX	AL	1		T1.5

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검증 W.T	비고 REMARKS

승인 APP	H.G.RYU 2009.05.19	재질 MAT'L	ASSY
검토 CHK	H.S.KIM 2009.05.19	중량 G.W	
설계 DGN	Y.D.KIM 2009.05.18	일반공차 MC	VD B / CT B
제도 DRG	S.H.SONG 2009.05.18	SIZE	A1

품명 TITLE: BOX, EMERGENCY, HAMMER ASSY

도면 번호 DRG. NO: RFP90035AN0 MS | Ver. 00 | Rev. --

SCALE 1/2 | 매수 SHEET 1 of 1

참고번호 REF. NO.

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경 내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

일반공차 GENERAL TOLERANCE			
가공치수 MACHINING	A	B	C
~ 6	0.05	0.1	0.2
6 ~ 30	0.1	0.2	0.5
~ 120	0.15	0.3	0.8
~ 315	0.2	0.5	1.2
~ 1M	0.3	0.8	2.0
~ 2M	0.5	1.2	3.0
~ 4M	0.8	2.0	4.0
~ 8M	-	3.0	5.0
~ 12M	-	4.0	6.0
~ 15M	-	5.0	7.0
~ 20M	-	6.0	8.0
용접 구조용 WELDING (±)			
~ 30	1	1	1
~ 120	1	2	3
~ 315	1	2	4
~ 1M	2	3	6
~ 2M	3	4	8
~ 4M	4	6	11
~ 8M	5	8	14
~ 12M	6	10	18
~ 15M	7	12	21
~ 20M	8	14	24
주강, 주강품 CASTING (±)			
등급 GRADE	A	B	
~ 100	1	1.5	
~ 200	1.5	2	
~ 400	2	3	
~ 800	3	4	
~ 1600	4	5	
~ 3150	-	7	
절삭 CUTTING (±)			
~ 3	0.5	1	
6 ~ 10	1	1.5	
30 ~ 50	2	3	
120 ~	3	4	

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